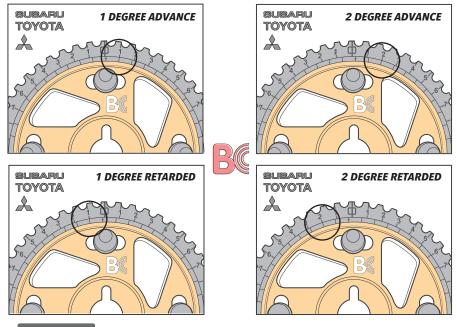
Timing marks on the gears are setup like a micrometer. To achieve your desired advance or retard setting simply line up the timing mark on the inner gear with the number on the outer gear.



HONDA

Honda B Series spins counterclockwise, so advance/retard are exact opposite as depicted above.