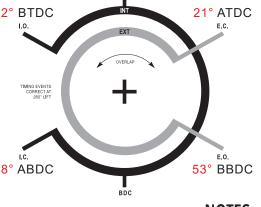
## DESCRIPTION // HONDA B16A/B18C STAGE 3

### PART# // **BC0013**

# **B** TIMING TAG

	INTAKE		E	EXHAUST	
ADVERTISED DURATION	310°			308°	
ACTUAL CAM LIFT (in/mm)	.496"/ 12.60mm		.496'	.496" / 12.60mm	
ROCKER ARM RATIO	1.55:1			1.55:1	
CENTERLINE	98°			106°	
LOBE SEPERATION	102°				
DURATION AT 0.050" CAM	250°			244°	
DURATION AT <b>0.050" VALVE</b>	260°			254°	
VALVE CLEARANCE	.006" / .15mm solid		. <b>008"</b> /	.008" / .20mm solid	
RECOMMENDED SPRING KIT	BC0010 or BC0010S				
			OPEN	CLOSES	
CAMSHAFT TIMING AT 0.050" VALVE LIFT		INTAKE	32° BTDC	48° ABDC	
		EXHAUST	53° BBDC	21° ATDC	



TDC

### NOTES

- Do not use impact/wrench or gun to torque cam gear to cam.
- Torque cam gear bolt to 22 ft lbs using calibrated wrench.
- · Aftermarket cams are chilled cast and required less torque.
- If using aftermarket gears, make certain the cam gear bolt is able to engage 3 to 4 threads into body of cam.
- Thicker cam gears will cause the cam gear bolt to only engage the threads in the snout, increasing chance of breakage.

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BC does not recommend using synthetic oil during break-in or operartion. Follow OEM manufacturer's torque sequence and specifications. Use liberal amount of aftermarket engine assembly lube during installation. Check follower or bucket surfaces for abnormal wear and/or scuffing. On initial start-up and break-in run engine at 1500-2500 rpm for 20 minutes. Camshafts damaged by improper installation, excessive spring pressure or retainers contacting valve guides or seals are void from warranty. Not legal for sale or use on emission controlled motor vehicles.

